

2019+ 68RFE TRANSMISSION STAGES 1-4



THIS TRANSMISSION IS INTENDED TO BE USED WITH TRANSMISSION TUNING!

BEFORE RUNNING THIS TRANSMISSION IN YOUR VEHICLE, BE SURE TO HAVE THE RECOMMENDED PARAMETERS LOADED INTO YOUR TCM. YOUR TUNER WILL BE ABLE TO MAKE THESE ADJUSTMENTS. WE DO NOT DO TUNING.

**LINE PRESSURE SET TO 225 PSI
ABOVE 30% THROTTLE ANGLE, WITH 100PSI RESTING.
YOU MUST ALSO HAVE NO LOCKUP UNTIL 4TH AND HAVE
LOW/REVERSE SPRAG HOLDOUT.**

FOR 2019+ MODELS, INCLUDE THE ABOVE PARAMETERS AND ADD THAT THE UNDERDRIVE PULSE TEST MUST BE TURNED OFF.

IF YOUR TRUCK IS BONE STOCK AND YOU HAVE NO TUNING, PLEASE CONTACT US - SO WE CAN GET YOU THE PROPER TUNELESS SETUP. FAILURE TO FOLLOW THIS INSTRUCTION MAY LEAD TO POSSIBLE TRANSMISSION FAILURE- WHICH WE WILL NOT BE RESPONSIBLE FOR.

IN ORDER FOR THIS TRANSMISSION TO OPERATE PROPERLY, YOU NEED TO PROGRAM THE TCC SOLENOID STRATEGY!!! WE HAVE ATTACHED THE 26 DIGIT CODE THAT NEEDS TO BE PUT INTO YOUR TCM. THIS CAN BE DONE WITH SAME FACILITY AS A TRANSMISSION RE-LEARN

EXAMPLE —

TCC CODE:

123456789101112
13141516171

**ALSO BE SURE THAT YOU HAVE PERFORMED A TRANSMISSION QUICK LEARN PRIOR TO DRIVING THE VEHICLE. IF YOU ARE UNABLE TO PERFORM THIS, YOU MUST HAVE YOUR VEHICLE TAKEN TO A SERVICE CENTER TO HAVE THIS PERFORMED. DO NOT TOW OR HEAVY FOOT VEHICLE FOR 500 MILES. IF YOU HAVE ANY QUESTIONS, PLEASE CALL US!
435.228.6619 EXT 3**