



RANDY'S
TRANSMISSIONS
PERFORMANCE DIESEL TRANSMISSIONS AND CONVERTERS

BABYMAKER 2000 PLAN B- 19+ 68RFE



**THIS VALVE BODY IS NOT TO BE USED
WITH TRANSMISSION TUNING!!**

The Babymaker 2000 Plan B Valve Body is a tuneless valve body and **CANNOT** be used in conjunction with any transmission tuning.

The internal pressures have been increased within the valve body, and any additional tuning will result in over-pressurizing the transmission, leading to transmission failure.

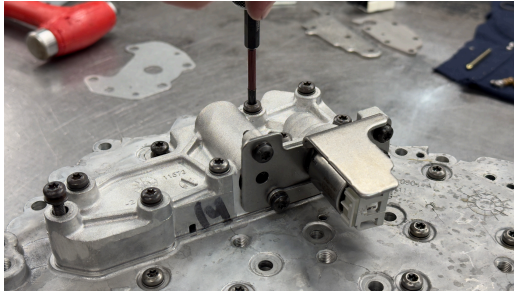
If your transmission currently has tuning, it is your responsibility to have the TCM flashed back to stock before installing this valve body.

Additionally, proper installation of the Babymaker 2000 Plan B requires transferring the TCC solenoid from your OEM valve body. Failure to transfer the TCC solenoid will result in transmission codes and/or transmission failure. SEE REVERSE SIDE FOR INFO.

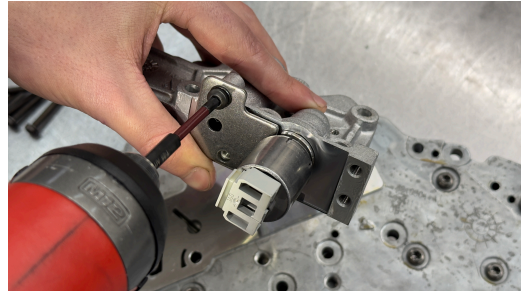
Randy's Transmissions will not be held liable for damage caused by failure to follow these instructions. It is the installer's responsibility to ensure all steps are completed properly.

**ALSO BE SURE THAT YOU HAVE PERFORMED A TRANSMISSION
QUICK LEARN PRIOR TO DRIVING THE VEHICLE. IF YOU ARE
UNABLE TO PERFORM THIS, YOU MUST HAVE YOUR VEHICLE
TAKEN TO A SERVICE CENTER TO HAVE THIS PERFORMED.
DO NOT TOW OR HEAVY FOOT VEHICLE FOR 500 MILES.
IF YOU HAVE ANY QUESTIONS, PLEASE CALL US!
435.228.6619 EXT 3**

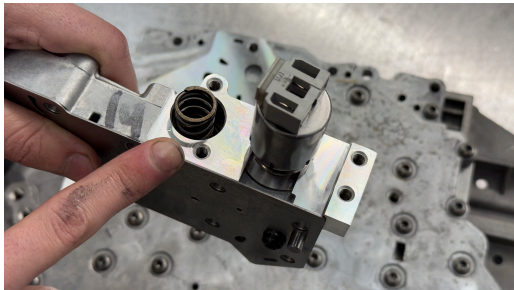
BABYMAKER 2000 PLAN B- 19+ 68RFE TCC REMOVAL / REPLACEMENT STEPS



1. REMOVE SOLENOID BLOCK
FROM OEM VALVE BODY



2. REMOVE SOLENOID FROM
BLOCK



3. ENSURE YOU DO NOT LOSE
SPRING



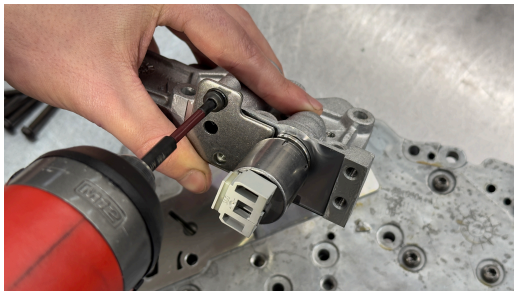
4. REMOVE SOLENOID



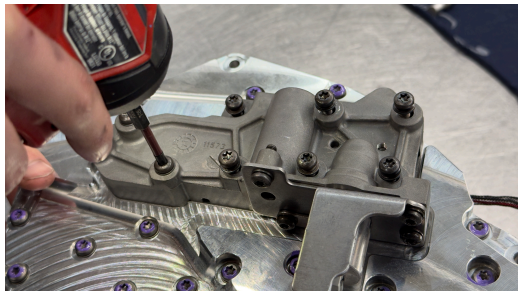
5. REMOVE GREEN / BLACK O RINGS



6. REPLACE WITH WHITE/RED O RINGS



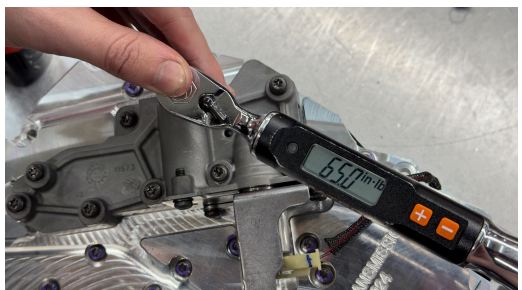
7. INSTALL SOLENOID INTO NEW BLOCK
ATTACHED TO NEW VALVE BODY



8. ATTACH SOLENOID BLOCK TO
NEW VALVE BODY



9. PLUG SOLENOID INTO HARNESS



10. TORQUE SOLENOID BLOCK
TO 65 INCH POUNDS