



# **5R110W**

## **SPECIFIC INSTALL INSTRUCTIONS**

**IF YOU HAVENT READ THE INSTALL & FILL PROCEDURE, PLEASE REFER TO THAT ARTICLE FIRST.**

**YOUR 5R110 HAS SOME SPECIFIC STEPS THAT YOU MUST TAKE, AS THE INSTALLER, TO ENSURE PROPER FUNCTION AND LONGEVITY.**

**FAILURE TO FOLLOW THESE STEPS COULD POTENTIALLY VOID YOUR WARRANTY.**

- 1. ENSURE GROUNDING STRAPS ARE ATTACHED. WE SEND NEW STRAPS WITH EACH UNIT. THE STRAPS GO FROM THE BELL HOUSING TO THE VEHICLE FRAME. ONE STRAP FOR DRIVER, AND ANOTHER FOR PASSENGER.**
- 2. WHEN MOUNTING TRANSMISSION, BE SURE TO CHECK ALL ELECTRICAL CONNECTORS FOR DEBRIS. ELECTRICAL CONTACT GREASE MAY BE USED.**
- 3. BEFORE DRIVING, USING A SCAN TOOL, GO INTO THE TCM AND SELECT "CLEAR ALL TAPS". THIS FUNCTION MUST BE PERFORMED TO ENSURE PROPER RE-LEARN.**